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INSPECTION CAPABILITIES 150 cm²/sec (23.25 in.²/sec) Typical Scanning Speed Minimum Component Size 0402 mm (01005 in.) **Board Length** Min. 50 mm (2 in.) / Max 457 mm (18 in.) Min: 50 mm (2 in.) / Max 308 mm (12 in.) **Board Width** Component Height Clearance (max) 35 mm (1.378 in.) Board Edge Clearance (min) 3.0 mm (0.125 in.) – bottom side only Standard SMT (chips, J-lead, gull-wing, BGA, etc.), through-hole, odd-form, clips, connectors, Components Types Inspected header pins, and others **Component Defect Categories** Missing, polarity, tombstone, billboard, flipped, wrong part, gross body and lead damage, Solder Joint Defects Categories Solder bridge, opens, lifted leads, wettability, excess and insufficient solder, debris, and others Other Items Detected Gold-finger contamination, pin-in-hole, bent pins, debris, and many others Component X, Y position and Rotation Component Measurement Categorie < 10% (down to 0402 mm components) Measurement Gage R&R **VISION SYSTEM** Image Transfer Protocol

	1 . 5.5
Lighting	Strobe White Light (with dark/bright field)
Resolution	12µm pixel size
Image Processing	Statistical Appearance Modeling (SAM™) Technology. Option: Autonomous Image Interpretation (Al²) Technology
Programming	Simple inline or offline
CAD Import	Any column separated text file (Standard information required – ref. designator, XY, Angle Part no.,)
SYSTEM SPECIFICATIONS	
Conveyor Height	Adjustable to 835 – 990 mm (33 – 39 in.)
Machine Interface	SMEMA, RS232 & Ethernet
Alarms	Light pole and audible alarm

100-120V, 15 Amp max or 220-240V, 10 Amp max, 50/60Hz

Weight Machine Installation

Power Requirements

System Dimensions

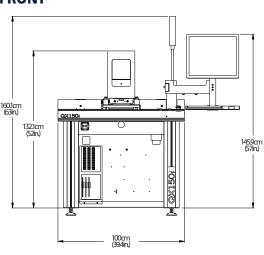
SPC Software, Offline Defect Rework Station, Sensor Alignment Target, Barcode Readers (1D/2D), Dual Side Inspection Kit, Right-to-left Configuration Kit

100 x 88.6 x 132.1 cm

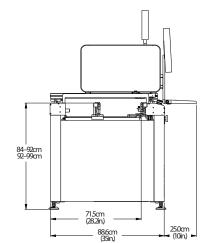
~219 kg (483 lbs.)

<1 hour

FRONT



SIDE



CyberOptics Headquarters

QX150i

5900 Golden Hills Drive Minneapolis, MN 55416 Telephone: + 1 763 542 5000 Email: info@cyberoptics.com

For information about other CyberOptics' offices and global support network, please visit www.cyberoptics.com

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QX150i[™]2D AOI

High Value, Flexible Inspection for all Applications



BEST PERFORMANCE

FOR BEST

VALUE

• All-new High Resolution (12 µm) SIM with Enhanced Illumination

• Production Ready in <13 minutes* with Al²

• 01005 Inspection Capability

• Easy Wedge-in Replacement of Existing Conveyor

• Lowest False Call Rate and Zero Escapes

*For pre-defined parts

QX150i[™]2D AOI

High Value, Flexible Inspection for all Applications

Revolutionary AOI Technology, Unbelievable Speed

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INTELLIGENT SENSING TECHNOLOGY

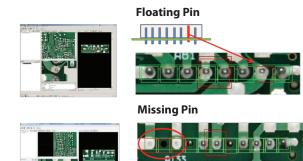
The SIM (Strobed Inspection Module) is the core engine behind every QX150i™ system enabling 'on-the-fly' high performance inspection. Designed and manufactured exclusively by CyberOptics, the SIM is absolutely calibration-free and illuminates only when needed – reducing cost of ownership and power consumption.

An all-new SIM on the QX150i™ is designed with enhanced illumination – delivering the best 01005 and solder joint inspection performance ever. With an 80 Megapixel sensor and higher resolution (12 μm), you get crisp, perfect quality images for more accurate defect review.

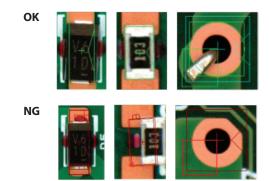


SIM (Strobe Inspection Module)

Selective Soldering Inspection



Pre-Reflow Inspection

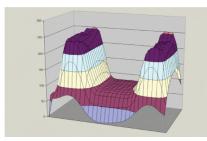


INSPECT 'ANYTHING'

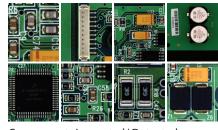
CyberOptics' Al² (Autonomous Image Interpretation) technology is a complete refactor of our proven Statistical Appearance Modeling techniques. Al² is all about keeping it simple - no parameters to adjust or algorithms to tune. And, you don't need to anticipate defects or pre-define variance either – Al² does it all for you.

Just draw a box, show a few good examples and you are ready to inspect just about anything. Add more images to the model and watch false call rates get even lower.





Al² Software: Unique Image Processing Technique



Components Inspected/ Detected

Al² – FASTER, SIMPLER AND SMARTER

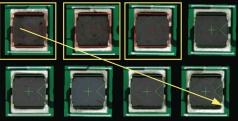
With Al² technology, programming gets even faster – with a 90% reduction in examples required – so you get superior defect detection and low false call rates even with just **one example**. This means significantly lower tuning time and quality results with one panel inspection. Perfect for those high-mix or low volume applications!

With its unique ability to 'ignore' bad examples in a model, Al² offers precise discrimination even with excessive variance and minimizes effects of outlier examples.

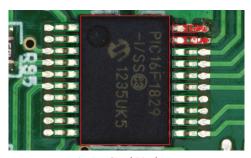
Plus, it is a lot simpler with full support for unsupervised and semi-automatic model training. And, examples are pre-sorted so you can select and clear the ones you don't need – very quickly.

The pixel marking feature highlights defective spots, so you can identify genuine defects instantly.

Worst Probability



Best Probability
Intelligent ranking of examples



Active Pixel Marking

Scan to know about achieving Near-to-zero
Setup Times using Modeling Techniques



3-EASY-STEPS PROGRAMMING

Our latest software improvements take programming to a whole, new level – zero to production ready in less than 13 minutes! All this is made possible, with an all-new data-rich, pre-loaded library and automated scripts that collect examples and update models – all on their own.





*For pre-defined parts

Simplified Programming Process

FAST, SCALABLE SPC SOLUTION

CyberReport[™] offers full-fledged machine-level to factory-level SPC capability with powerful historical analysis and reporting tools delivering complete traceability for process verification and yield improvement. CyberReport[™] is easy to setup and simple to use while providing fast charting with a compact database size.



QX150i[™] 2D AOI

High Value, Flexible Inspection for all Applications